

## PATENT SPECIFICATION



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## PROVISIONAL SPECIFICATION.

## Improvements in or relating to the Manufacture of Cellulose Products.

I, HENRY DREYFUS, a citizen of the Swiss Republic, of Celanese House, 22 & 23, Hanover Square, London, W.1, do hereby declare the nature of this invention to be as follows:—

The invention relates to the manufacture of cellulose and cellulosic products from wood, straw, grasses and the like.

Hitherto in the manufacture of cellulose and cellulosic products from wood, straw, grasses and the like, it has been the practice to attempt to dissolve out the lignins and other impurities from the cellulose. Thus the raw material has first been converted into a chemical pulp, for instance by the sulphite, soda, or sulphate processes. These chemical pulps are at best impure cellulose and require further treatment or purification before they can be successfully employed for the production of solutions of cellulose or of cellulose derivatives suitable for use in the manufacture of such products as artificial silk, films and the like. In fact the pulps are resistant to acetylation or esterification and require to be subjected to certain special treatments before they can be successfully applied to the manufacture of high grade cellulose acetates or cellulose esters, (see for instance my previous Specification No. 249,173).

Further, in the industrial preparation of the pulps themselves, (e.g. by the sulphite process) a considerable proportion of the cellulose originally present in the wood, straw, grass or the like, is usually destroyed in spite of the fact that the finished pulp still contains pentosans, resins and other impurities. This proportion is often as much as 20% of the cellulose originally present in the wood or the like.

According to the invention I produce cellulose or cellulosic materials by a process comprising subjecting wood, straw, grasses or like lignified materials to treatment whereby the cellulose contained in such materials is dissolved out and separated from the lignins and the like. Suitably the cellulose can be dissolved out of the materials in the form of a xanthogenate (that is sodium, or other salt of cellulose xanthic acid such as is produced

in the well known viscose process of producing artificial silk, films and the like) or in the form of cuprammonium cellulose solutions. The cellulose can be isolated or separated from the solutions so formed, after filtration, centrifuging or the like to separate insoluble impurities, in any way by which cellulose can be recovered from such solutions; xanthogenate solutions, preferably after ripening, may be precipitated for instance by the action of acids, carbon dioxide, or by heating. The separated or precipitated cellulose may be subjected to washing in any convenient manner to remove salts or other soluble impurities remaining therein after the precipitation or separation.

In performing the invention the wood, straw, grasses or the like are preferably used in as fine a form as possible e.g. in the form of small or fine chips or pieces, sawdust, or powder form. If desired the materials prior to the treatment for dissolving out the cellulose may first be treated with hot water or alkali, e.g. dilute caustic soda solution, or other resin solvent in order to remove as far as possible the resins from the materials.

In cases where the cellulose is to be dissolved out in the form of a xanthogenate, the xanthogenation treatment can be effected in any convenient way.

Thus the materials whether or not they have been submitted to treatment to extract the resins, may be treated with caustic alkali to produce an "alkali cellulose" which may subsequently, it may be after ageing or ripening, be subjected to the action of carbon disulphide, and the xanthogenate solution so produced may, if desired, be subjected to ripening.

Thus for instance the materials may be subjected to treatment with caustic soda of a concentration between about 15 to 20% or preferably 17 to 19% strength and the resulting soda cellulose after any desired ageing or ripening may be subjected to the action of carbon bisulphide. The treatment with the alkali may consist in the mere immersion of the materials in the alkali solution or the materials may be impregnated or kneaded with the solu-

tion for any desired time sufficient to ensure thorough impregnation. If desired the materials may be treated with excess of the solution (e.g. with about 5 6 to 10 or more times their weight of the solution) and the excess liquor subsequently removed by pressing or the like, for example in such manner as to leave about 2 molecules of alkali relatively to 10 each molecule of cellulose present. As above mentioned the "alkali cellulose" produced by the action of alkali may be submitted to ageing or ripening prior to treatment with carbon bisulphide. Such 15 ageing or ripening can be effected for instance by leaving the "alkali cellulose" to stand for a period of time of about 2 to 3 days at a temperature not substantially exceeding 30° C. preferably at a temperature 20 between 20 and 25° C.

The "alkali cellulose" may be subjected to the necessary action of carbon disulphide and the resulting viscose solution may be allowed to ripen in any convenient way, such for instance as that 25 commonly employed in the viscous industry.

The quantities of alkali and carbon disulphide employed in the xanthogenation may be those commonly employed in the 30 viscose industry e.g. about 2 molecules of alkali and 1 molecule of carbon bi-sulphide to each molecule of cellulose. If desired however, smaller quantities of alkali and carbon disulphide can be employed, in 35 which case the xanthogenation can conveniently be performed by the process described in my previous Specification No. 183,882.

As above mentioned the cellulose can be isolated or separated from the xanthogenate solution in any convenient way, 40 as for instance by treatment with acids, carbon dioxide or by heating or other means capable of precipitating cellulose from solutions of its xanthogenates.

Prior to precipitation or separation of the cellulose from its xanthogenate solutions, the solutions are subjected to filtering, centrifuging or the like to remove 45 lignins and other insoluble impurities. The cellulose after precipitation or separation from the solutions can if desired or necessary be subjected to washing with water or the like to remove salts or soluble 50 impurities as far as possible.

The cellulose so separated or produced by means of the invention is highly useful for the production of cellulose acetate or other cellulose esters or ethers or viscose 60 solutions, cuprammonium cellulose solutions and the like and artificial silks, films or the like from such cellulose derivatives or solutions, and the invention is 65 concerned not only with the production of

the cellulose itself but also with the production therefrom of cellulose derivatives or cellulosic solutions and artificial silk, films and the like obtained from such derivatives or solutions.

In cases where the invention is to be applied to the production of artificial silk, films or the like by the viscose process or cuprammonium process the solutions produced by the xanthogenation of the wood, 70 straw, grasses or the like or by the treatment thereof by the cuprammonium process may themselves be employed i.e. they may be extruded into precipitating baths, after careful filtration, in the manner such as heretofore employed in the 80 manufacture of artificial silk, films or the like by the viscose process or by the cuprammonium process. I prefer, however to separate or precipitate the cellulose from the solution and thereafter to re-dissolve the separated cellulose to form the necessary viscose or cuprammonium solutions. 85

In cases where the invention is to be applied to the production of cellulose esters or cellulose ethers the separated or precipitated cellulose can be submitted to the esterification or etherification in any convenient manner as for instance in a 90 manner as indicated in my prior Specifications Nos. 6463/15, 14,101/15, 100,009, 101,555, 207,562, 263,939, 264,937, 308,323, 309,201, 311,790, 312,095, 312,096, 325,822, 164,374, 164,375, 164,377, 176,420, 277,721. When sub- 100 jecting the cellulose to acetylation or other esterification it is often advantageous to subject the cellulose to pretreatment with acids, particularly organic acids, although it should be noted that the cellulose is already highly reactive. For instance the cellulose may advantageously be subjected to the pretreatments described in my previous Specification Nos. 110 249,173, 263,938, 288,657, 308,322, 308,348, 312,098. If desired or necessary the cellulose can of course be subjected to any convenient bleaching or like treatment prior to the re-xanthogenation, 115 esterification or etherification.

By means of the invention cellulose or cellulosic materials can be produced in a highly satisfactory manner from wood, straw, grasses and like lignified materials; 120 further the cellulose can be separated from the lignins, resins and other impurities present in the initial material without the excessive losses of cellulose heretofore encountered in the preparation of cellulose 125 by the chemical pulping methods. Further the cellulose and cellulosic materials obtainable by the process of the invention are of very high grade, as by means of the invention, unlike the chemical pulp- 130

ing methods heretofore employed, attack upon or degradation of the cellulose molecule can be largely or entirely avoided.

Dated this 23rd day of September, 1930.

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London, W.1.

# COMPLETE SPECIFICATION.

## Improvements in or relating to the Manufacture of Cellulose Products.

I, HENRY DREYFUS, a citizen of the Swiss Republic, of Celanese House, 22 & 23, Hanover Square, London, W.1, do hereby declare the nature of this invention and in what manner the same is to be performed, to be particularly described and ascertained in and by the following statement:—

The invention relates to the manufacture of cellulose and cellulosic products from wood, straw, grasses and the like.

Hitherto in the manufacture of cellulose and cellulosic products from wood, straw, grasses and the like, it has been the practice to attempt to dissolve out the lignins and other impurities from the cellulose. Thus the raw material has first been converted into a chemical pulp, for instance by the sulphite, soda, or sulphate processes. These chemical pulps are at best impure cellulose and require further treatment or purification before they can be successfully employed for the production of solutions of cellulose or of cellulose derivatives suitable for use in the manufacture of such products as artificial silk, films and the like. In fact the pulps are resistant to acetylation or esterification and require to be subjected to certain special treatments before they can be successfully applied to the manufacture of high grade cellulose acetates or cellulose esters, (see for instance my previous Specification No. 249,173).

Further, in the industrial preparation of the pulps themselves, (e.g. by the sulphite process) a considerable proportion of the cellulose originally present in the wood, straw, grass or the like, is usually destroyed in spite of the fact that the finished pulp still contains pentosans, resins and other impurities. This proportion is often as much as 20% of the cellulose originally present in the wood or the like.

According to the invention I produce cellulose or cellulosic materials by a process comprising subjecting wood, straw, grasses or like lignified materials to treatment whereby the cellulose contained in such materials is dissolved out from the lignins and like impurities, in the form of a metal compound or complex separat-

ing, by filtration, centrifuging or the like the solution obtained from the said impurities and thereafter regenerating the cellulose from the solution. Suitably the cellulose can be dissolved out of the material in the form of a xanthogenate (that is sodium or other salt of cellulose xanthic acid such as is produced in the well known viscose process of producing artificial silk, films and the like). The cellulose may be isolated or separated from the solutions so formed, after filtration, centrifuging or the like to separate insoluble impurities, and preferably after ripening, in any way by which cellulose can be recovered from xanthogenate solutions, as for instance by the action of acids, carbon dioxide or by heating. The separated or precipitated cellulose may be subjected to washing in any convenient manner to remove salts or other soluble impurities remaining therein after the precipitation or separation.

It is to be understood, however, that the invention is not limited to a process involving xanthogenation, and that the cellulose may be dissolved out from the wood, straw, grasses or like ligneous materials in the form of other metal compounds or complexes; this for instance, the cellulose may be dissolved out by subjecting the said ligneous materials to the well known process employed for the production of cuprammonium-cellulose solutions.

In performing the invention the wood, straw, grasses or like ligneous materials are preferably used in as fine a form as possible e.g. in the form of small or fine chips or pieces, sawdust, or powder form. If desired the materials prior to the treatment for dissolving out the cellulose may first be treated with hot water or alkali, e.g. dilute caustic soda solution, or other resin solvent e.g. organic solvents, in order to remove as far as possible the resins from the materials.

In cases where the cellulose is to be dissolved out in the form of a xanthogenate, the xanthogenation treatment can be effected in any convenient way.

Thus the materials whether or not they have been submitted to treatment to extract the resins, may be treated with

caustic alkali to produce an "alkali cellulose" which may subsequently, it may be after ageing or ripening, be subjected to the action of carbon disulphide, and the xanthogenate solution so produced may, if desired, be subjected to ripening.

Thus for instance the materials may be subjected to treatment with caustic soda of a concentration between about 15 to 20% or preferably 17 to 19% strength and the resulting soda cellulose after any desired ageing or ripening may be subjected to the action of carbon bisulphide. The treatment with the alkali may consist in the mere immersion of the materials in the alkali solution or the materials may be impregnated or kneaded with the solutions for any desired time sufficient to ensure thorough impregnation. It is, however, preferable that the materials should be treated with excess of the solutions (e.g. with about 6 to 10 or more times their weight of the solutions) and the excess liquor subsequently removed by pressing or the like, for example in such manner as to leave about 2 molecules of alkali relatively to each molecule of cellulose present. As above mentioned the "alkali cellulose" produced by the action of alkali may be submitted to ageing or ripening prior to treatment with carbon bisulphide. Such ageing or ripening can be effected for instance by leaving the "alkali cellulose" to stand for a period of time of about 2 to 3 days at a temperature not substantially exceeding 30° C. preferably at a temperature between 20 and 25° C.

The "alkali cellulose" may be subjected to the necessary action of carbon disulphide and the resulting viscose solution may be allowed to ripen in any convenient way, such for instance as that commonly employed in the viscous industry.

The quantities of alkali and carbon disulphide employed in the xanthogenation may be those commonly employed in the viscose industry e.g. about 2 molecules of alkali and 1 molecule of carbon bisulphide to each molecule of cellulose. If desired however, smaller quantities of alkali and carbon disulphide can be employed, in which case the xanthogenation can conveniently be performed by the process described in my previous Specification No. 183,882.

As above mentioned the cellulose can be isolated or separated from the xanthogenate solution in any convenient way, as for instance by treatment with acids, carbon dioxide or by heating or other means capable of precipitating cellulose from solutions of its xanthogenates.

Prior to precipitation or separation of

the cellulose from its xanthogenate solutions, the solutions are subjected to filtering, centrifuging or the like to remove lignins and other insoluble impurities. The cellulose after precipitation or separation from the solutions and after desulphurisation, can if desired or necessary be subjected to washing with water or the like to remove salts or soluble impurities as far as possible.

The cellulose so separated or produced by means of the invention is highly useful for the production of cellulose acetate or other cellulose esters or ethers or viscose solutions, cuprammonium cellulose solutions and the like and for the production of artificial silks, films or the like from such cellulose derivatives or solutions, and the invention is concerned not only with the production of the cellulose itself but also with the production of cellulose derivatives or cellulosic solutions and with the production of artificial silk, films and the like from such derivatives or solutions.

In cases where the invention is to be applied to the production of artificial silk, films or the like by the viscose process or cuprammonium process the solutions produced by the xanthogenation of the wood, straw, grasses or the like or by the treatment thereof by the cuprammonium process followed by separation of the solutions from the undissolved impurities may themselves be employed i.e. they may be extruded into precipitating baths, preferably after further filtration, in the manner such as heretofore employed in the manufacture of artificial silk, films or the like by the viscous process or by the cuprammonium process. I prefer, however, to separate or precipitate the cellulose from the solution and thereafter to redissolve the separated cellulose to form the necessary viscose or cuprammonium solutions.

In cases where the invention is to be applied to the production of cellulose esters or cellulose ethers the separated or precipitated cellulose can be submitted to the esterification or etherification in any convenient manner as for instance in a manner as indicated in my prior Specifications Nos. 6463/15, 14,101/15, 100,009, 101,555, 207,562, 263,939, 264,937, 308,323, 309,201, 311,790, 312,095, 312,096, 325,822, 164,374, 164,375, 164,377, 176,420, 277,721. When subjecting the cellulose to acetylation or other esterification it is often advantageous to subject the cellulose to pretreatment with acids, particularly organic acids, although it should be noted that the cellulose is already highly reactive. For instance the cellulose may advantageously

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be subjected to the pretreatments described in my previous Specifications Nos. 249,173, 263,938, 288,657, 308,322, 308,348, 312,098. If desired or necessary the cellulose can of course be subjected to any convenient bleaching or like treatment prior to the re-xanthogenation, esterification or etherification.

By means of the invention cellulose or cellulose materials can be produced in a highly satisfactory manner from wood, straw, grasses and like lignified materials; further the cellulose can be separated from the lignins, resins and other impurities present in the initial material without the excessive losses of cellulose heretofore encountered in the preparation of cellulose by the chemical pulping methods. Further the cellulose and cellulosic materials obtainable by the process of the invention are of very high grade, as by means of the invention, unlike the chemical pulping methods heretofore employed, attack upon or degradation of the cellulose molecule can be largely or entirely avoided.

The following examples illustrate the invention:—

#### EXAMPLE 1.

Ligno-cellulosic material, e.g. wood in the form of fine chips or sawdust, is first treated with caustic soda of about 5% strength to remove resinous constituents. The treatment is effected at normal temperatures and the liquid containing the resinous constituents in solution is afterwards removed by filtration, centrifuging or the like.

The cellulosic materials substantially free from resinous constituents are then steeped in caustic soda solution of about 18% strength in quantity equal to about 8–9 times the weight of the cellulosic materials at temperatures not exceeding about 25° C. until homogeneous impregnation is effected after which the excess liquor is expressed from the materials to leave about two molecules of alkali to each molecule of cellulose treated.

The alkali cellulose obtained is allowed to ripen at a temperature of between 23–25° C. for a period of 2–3 days, whereafter it is mixed or churned with carbon disulphide in quantity equal to about one molecule of carbon disulphide for each molecule of cellulose treated for a period of about 2–3 hours at a temperature of between about 23–27° C.

The product obtained is dissolved in caustic soda solution of 3–4% strength and the solution subjected to filtration, centrifuging or the like operation to separate lignins and other undissolved materials, whereafter the solution is subjected to coagulation. The coagulation is preferably effected by spraying or atom-

ising the solution into an atmosphere of steam and/or gaseous hydrogen chloride.

The precipitated cellulose, after washing and desulphurisation, may be employed with advantage for all purposes which require a highly pure cellulose, such, for instance, as in the manufacture of cellulose derivatives such, for example, as cellulose acetate or in the production of cellulosic solutions such as are employed in the production of artificial silk.

#### EXAMPLE 2.

Ligno cellulosic material, e.g. wood in the form of fine chips or sawdust, is treated as in Example 1 to remove resinous constituents.

The cellulosic material substantially free from resinous constituents is mixed, in a vessel provided with stirrers, with a copper oxide-ammonia solution such as is commonly employed in the manufacture of cuprammonium-cellulose solutions for the production of artificial filaments. A solution having a density of about 1.004 is employed and about 100 parts by weight of solution are used for each 15 to 16 parts by weight (dry) of the ligno-cellulosic material treated.

The mixture is churned or stirred, at room temperatures or lower, for a period of about 10 to 15 hours after which it is subjected to filtering, centrifuging or the like to separate undissolved matter.

The solution is then treated with a coagulant, e.g. a solution of sulphuric acid of 20–40% concentration to precipitate the cellulose, and the precipitated cellulose washed thoroughly to remove any residual copper first with dilute acid and then with water.

The cellulose produced may be employed for all purposes which require a highly pure cellulose.

We wish it to be understood that we do not claim broadly the xanthogenation of lignified materials.

Having now particularly described and ascertained the nature of my said invention and in what manner the same is to be performed, I declare that what I claim is:—

1. Process for the production of cellulose or cellulosic materials from wood, straw, grasses or like lignified materials, which comprises subjecting such lignified materials to treatment whereby the cellulose contained therein is dissolved out from the lignins and other impurities in the form of a metal compound or complex separating, by filtration, centrifuging or the like, the solution obtained from the said impurities, and thereafter regenerating the cellulose from the solution.

2. Process according to claim 1, and wherein the cellulose is dissolved out in

the form of a xanthogenate and particularly in the form of the sodium salt of cellulose xanthic acid.

3. Process according to claim 2, and wherein in the xanthogenation the cellulosic materials are treated with excess alkali solution, and especially a quantity of alkali solution being about 6—10 times the weight of the cellulosic materials and the alkali solution is expressed from the materials until the desired quantity and especially a quantity equivalent to about two molecules of alkali to each molecule of cellulose remains, whereafter the alkali cellulose produced, if desired after ripening, is subjected to the action of carbon disulphide.

4. Process according to any of the preceding claims and wherein prior to dissolving out the cellulose the wood, straw, grasses or like lignified materials are first treated with hot water or alkali e.g. dilute caustic soda solution or other resin solvent e.g. organic solvents in order to remove resins from the materials.

5. Process according to claim 1, 2, 3 or 4, and wherein regeneration of the cellulose is effected by spraying or atomising the cellulosic solution into a coagulating

medium and especially into a gaseous or vaporous coagulating medium. 30

6. Process according to claim 1, 2, 3 or 4, and wherein regeneration of the cellulose is effected by extruding the cellulosic solution into a coagulating medium to produce artificial filaments, films or the like. 35

7. Process for the production of cellulose or cellulosic materials substantially as hereinbefore described.

8. Cellulose or cellulosic materials whenever produced by the process claimed in any of the preceding claims. 40

9. Process for the production of cellulose esters or ethers which comprises esterifying or etherifying the cellulose or cellulosic materials claimed in claim 8.

10. Cellulose esters or ethers whenever produced by the process claimed in claim 9. 50

11. Artificial filaments, films or other products made of or produced from the cellulose derivatives claimed in claim 10.

Dated this 24th day of June, 1931.

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